



TARA PAINTS & CHEMICALS

(An ISO 9001:2015 Certified Company)

A - 423 / 14, Mahagujarat Industrial Estate, Sarkhej - Bavla Road, Lane Behind Satyam Arcade,
Village : Moraiya, Ahmedabad - 382 210, Gujarat (India)

Tel: (F): +91 8000011774, E-mail: taralac@hotmail.com , taralac@taralac.com Website: www.taralac.com

0214 Stoving Primer Grey

PRODUCT DESCRIPTION	ALKYD & ACKYLIC BASED STOVING PRIMER
<ul style="list-style-type: none"> Taralac Stoving Primer is extensively used for metal coating. It has good levelling & it offers good adhesion to metal. High solid content with low viscosity hence more covering & good DFT. For fast drying stoving thinner should be added in adequate quantity 	
Areas of Application	<ul style="list-style-type: none"> Coating of Metals & for Industrial use where fast work is required with finishing, durability & performance. The acrylic grade for OEM coating (Automotive & Machinery)
Method of Application	Spray or dipping
Thinner	Stoving Thinner
Viscosity at 30° C	60 - 90 sec
Weight / lt	0.940 sec – 1.200 sec
Spray Viscosity	18-20 sec. On Ford Cup B4 at 30°C at a pressure of 30-40 p.s.i. (2.2 to 2.8 kg / cm ²)
Recommended Thinner	Taralac Stoving Thinner ST-1
Covering Capacity	12-15 sq. mt. /litre per coat (85-100 sq. ft) depending on application and film thickness & nature of the substrate.
Surface Preparation & Application	
<ul style="list-style-type: none"> If previously coated, remove the coating by sanding. Sand the surface with emery paper no. 180. Followed by smooth sanding with emery paper no. 320 or 400 and cleaning of the surface to remove dust. Apply stoving primer thinning with Taralac Stoving Thinner. Keep the surface in open for 10-15 minutes till the solvent is evaporated. Keep the substrate in the oven for about 30 min at 120° C If the stoving is acrylic based stoving cycle will be 45 min at 150 C. 	
Note	
<ul style="list-style-type: none"> Ensure that the surface to be painted is free from loose matter, dust & moisture etc. Ensure that the substrate should be free of moisture. Apply coats of lacquer after adjusting consistency using the recommended thinner. NC thinner should not be used If the film does not get completely dry after 30 min & more stoving thinner is to be added to the clear to get correct drying time Stoving Paints & Clear does not contain lead or Chromate even though there might be lead contamination it would be very much below approved level. Except for certain shades (Golden Yellow, Lemon Yellow, Bus Green & Deep Orange). For more information about lead content information regarding the shades, please do contact customer care. 	
Precautions	
Avoid Skin contact. Contains volatile organic solvents.	

All the information given here are as per the results obtained in laboratory & are given in good faith to guide the user but without any warranty, the actual application results might vary depending on the conditions. We are not responsible for any loss, injury or damage resulting from the use of this information



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Safety Information:

Fire Hazard Class	Flammable
Safety Precaution	Wear Protective clothing like overalls, gloves and goggles
Storage	Store in a cool and dry place
Disposal	Dispose of in landfilling. Do not dispose of in any drain or water channel.

(Covering capacity is indicated on the results obtained in normally prepared surfaces. This information is given in good faith but without warranty.)

