



TARA PAINTS & CHEMICALS

(An ISO 9001:2015 Certified Company)

A - 423 / 14, Mahagujarat Industrial Estate, Sarkhej - Bavla Road, Lane Behind Satyam Arcade,
Village : Moraiya, Ahmedabad - 382 210, Gujarat (India)

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0111 PDS Light Weight Body Filler

PRODUCT DESCRIPTION

Operational sector

Two-component Polyester base filling putty (cold metal) with fine pigmentation. Used to fill coarse irregularities, pores and holes in the car body.

Features

Adhesion on iron, steel, aluminium, galvanized substrates and glass fiber reinforced materials

Good sandability

Good stability on vertical surfaces

High elasticity

To be also used as replacement of fluid tin in filling operations

Characteristics

Binder base: unsaturated polyester resins

Solid content: 85-88 weight-%

Spec. weight: 1.68 – 1.72 kg/l

Colour

Off White

Storage

At least 6 months, if the original tins are kept closed

Hazards identification

VbF: hazardous materials ordinance:

N/A flammable, Xn contains styrene

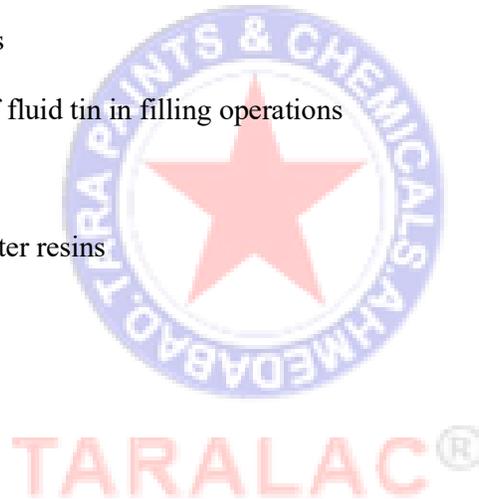
Hardener N/A Xi irritating, oxidizing, contains benzoyl peroxide VOC regulation

APPLICATION

Processing conditions

From 10°C and up to 90% relative air humidity

The polyester putty will not harden at under +10°C





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Substrate treatment

Iron, steel, aluminium, zinc plated sheet, glass fiber reinforced materials:

Clean, derust and sand the surface, degrease with anti-silicone degreaser

Old coatings:

Remove by sanding all traces of old thermoplastic coats (nitrocellulose based paint, 1K-acrylic coats) as well as acid reacting coats and synthetic paints.

Mixing ratio: 2% hardener (by weight)

Pot life (20°C): 4-5 minutes

Sanding (20°C): sand dry or wet-on-wet after approx. 15-20 minutes

SPECIAL REMARKS

Insufficient or an excess use of hardener can result in a stained overcoat.

SAFETY INSTRUCTIONS

Use only in well ventilated rooms. Do not smoke, eat or drink during application. Keep away from Children. When the ventilation is not adequate, suitable individual respiratory protection must be Worn.

CLEANING OF TOOLS

Tools should be cleaned immediately after use with universal thinner. When set ha rd. The putty Cannot be removed.